

FABRICATION

HYPERTHERM XPR300 CNC Plasma
5' x 10' Table, Cut Thickness up to 2"

Welding:

MIG/TIG: Steel, Stainless Steel, Aluminium

ALROLL Roller

Capacity: 5' x 1/4"

AMADA RG100 Press Brake w/Hurco CNC
Backgauge
110 Tonne, 10' Long

MASTEEL Press Brake

220 Tonne, Maximum Capacity 1/2" x 24" or
3/8" x 72", 12' Long

MACHINING - CNC

HAAS VF-2 CNC Mill x2

X-Axis Travel: 30"
Y-Axis Travel: 16"
Z-Axis Travel: 20"

MAZAK Quickturn 10

6.25" x 10" Long
Max. Cutting Diameter: 6.30"
Max. Cutting Length: 11.22"
X-Axis Travel: 3.75"
Z-Axis Travel: 11.40"

HAAS VF-5 CNC Mill

X-Axis Travel: 50"
Y-Axis Travel: 26"
Z-Axis Travel: 25"

DOOSAN PUMA 2000SY Lathe with Live Tooling

Max. Turning Diameter: 13"
Max. Swing over Bed: 23.6"
Distance between Spindles: 33.8"
Max. Turning Length: 20.10"
Max. Bar Capacity: 2.625"

MACHINING - MANUAL

LILIAN 5VH Mill w/Acurite 3 Axis Pkg.

X-Axis Travel: 40.0"
Y-Axis Travel: 17.5"
Z-Axis Travel: 17.5"

LUX-MATTER 2182G Manual Lathe

Swing: 22"
Centres: 72"

TRAK DPM Mill w/3 Axis Pkg.

X-Axis Travel: 31"
Y-Axis Travel: 17"
Z-Axis Travel: 24"

DOALL Bandsaw

Capacity: 9"

HARDINGE Toolroom Lathe

Swing: 11"
Centres: 18"

MAXIMART Mill

X-Axis Travel: 41.25"
Y-Axis Travel: 19.5"
Z-Axis Travel: 14.0"

CHALLENGER Manual Lathe

Swing: 14"
Centres: 60"

CYCLEMATIC CTL-618e Toolroom Lathe
w/Electronic Variable Speed and Threading

Swing: 10"
Centres: 18"

OTHER SERVICES

- Heat Treating
- Powder Coating & Wet Paint
- Load Testing
- Sandblasting
- Zinc Plating
- Anodizing & Passivation
- Polyurethane Casting
- Soldering